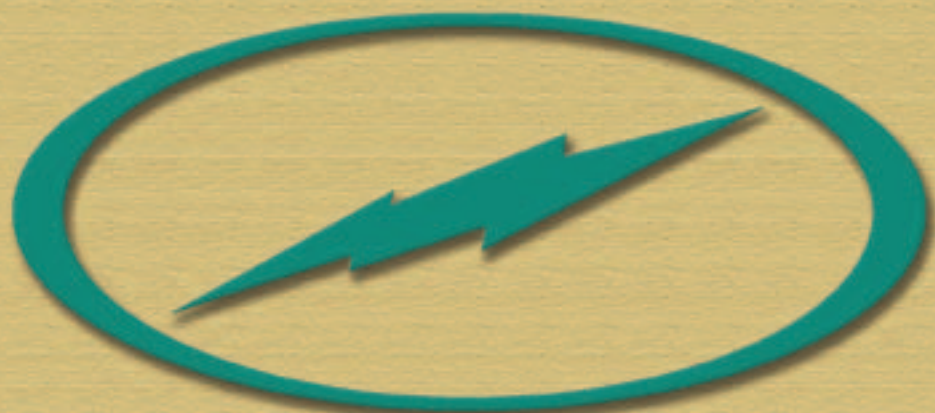


STORM



THE BOWLER'S COMPANY™

KEY
DRILLING GUIDE



The **KEY** to unlocking
YOUR PERFECT GAME!

Layout Procedures

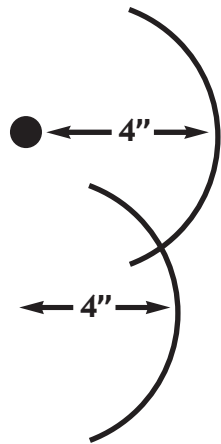
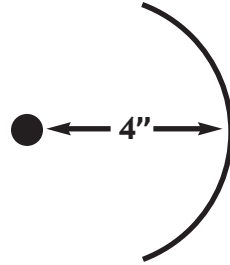
STEP #1

Choose a layout based on desired ball reaction.

(EXAMPLE: 4x4 means a pin 4" from the PAP and mass bias 4" from the PAP. This layout is very aggressive.)

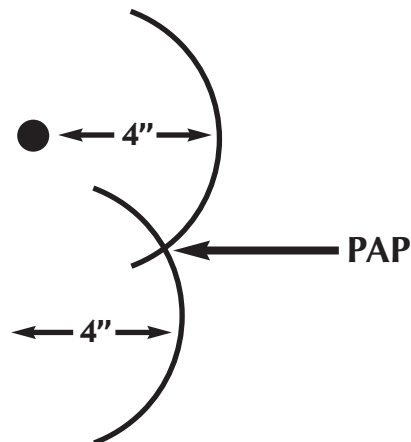
STEP #2

Draw an arc around the pin that corresponds to the desired pin to PAP distance.



STEP #3

Draw an arc around the mass bias that corresponds to the desired mass bias to PAP distance.



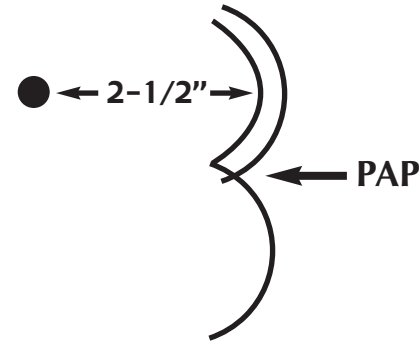
STEP #4

The intersection of these two arcs is the location of PAP.

STEP #5

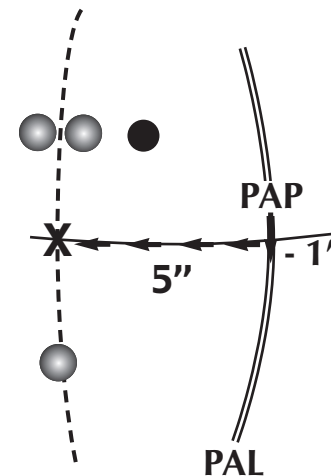
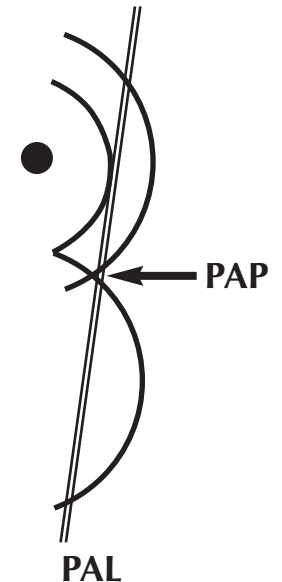
Choose the desired pin buffer distance and draw that arc around the pin as well.

(You will now have two arcs around the pin and just one around the KEY).



STEP #6

Draw a line tangent to your second arc and through the PAP. This is your PAL.



STEP #7

Measure backward from PAP to determine grip midline and center line.




(EXAMPLE: If PAP is measured to be 5" right and 1" up, then measure down 1" along PAL and 5" left. You have now located the grip center.)

STEP #8




Drill and scale the ball to determine the need, if any, for an extra hole.



Legend

- = Pin
-  = Center of Gravity (CG)
- PAP = Positive Axis Point
-  = Extra Hole
- = Ball Track
- == = Perpendicular Axis Line (PAL)
-  = Mass Bias – used to control 'Break Point'

Just the FAQs


-  It is okay to drill into the engraved KEY on this bowling ball. Since this is a "Y-spinning" core design, it will actually enhance the ball reaction.
-  It is important to scale the ball for static balance determination. If excessive side weight and/or finger/thumb weight is present, draw a line from the grip center through the CG and extend to the Perpendicular Axis Line. Mark this spot and drill appropriate extra hole.
-  Always keep the KEY at least 2" away from the bowler's initial ball track, towards the bowler's PAP.

Layout #1

FOR STRONG ALL-AROUND PERFORMANCE

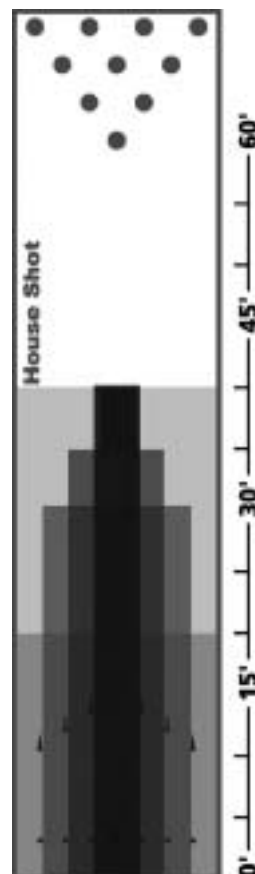
The **TYPICAL HOUSE SHOT** is crowned in shape, with a large volume of oil in the middle portion of the lane.

 Place pin 4-3/4" from PAP

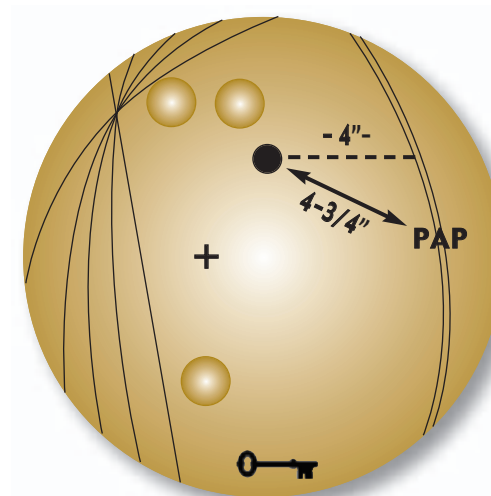
 Use 4" pin buffer

 Locate KEY 5" from PAP

House Shot



MAXIMIZE YOUR 'MISTAKE ROOM' WITH THIS POPULAR AND AGGRESSIVE LAYOUT!

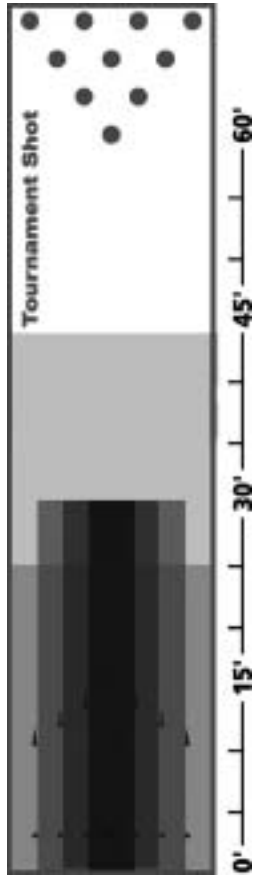


PLEASE NOTE: Because all bowlers have different positive axis points (PAP) your layouts may not have the same appearance as the illustrations. Also the layouts are for right-handed players. Remember to flip or rotate to produce "mirror-image" for left-handed players.

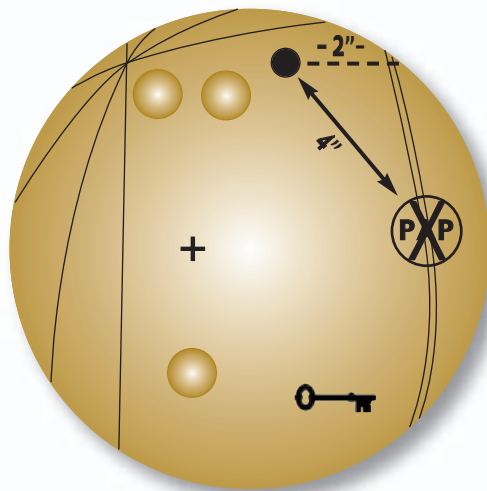
Layout #2




FOR MAXIMUM FLARE

Tournament Shot



TOURNAMENT SHOTS usually have oil placed more evenly across the lane. Often longer in length resulting in a slicker backend, the Tournament Shot is more demanding than a House Shot.






-  Place pin 4" from PAP
-  Use 2" pin buffer
-  Locate KEY 4" from PAP

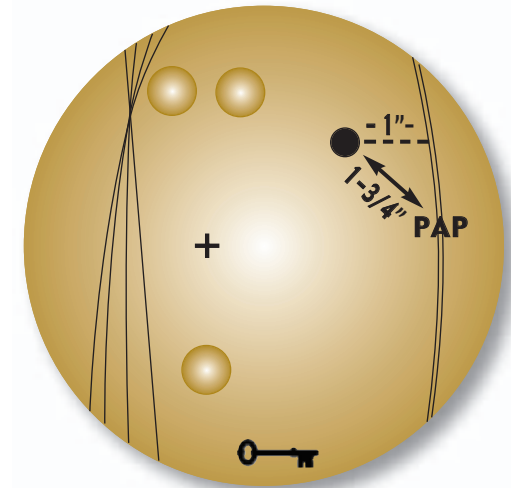
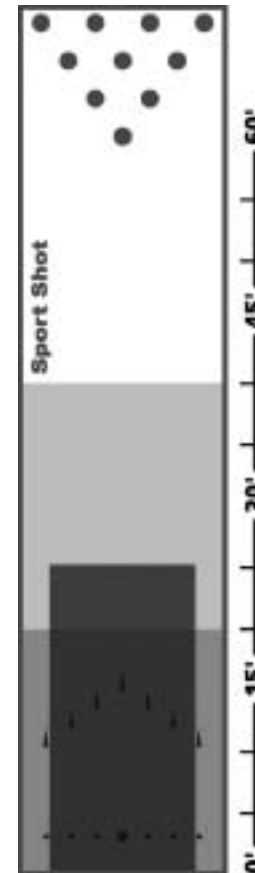
PLEASE NOTE: Because all bowlers have different positive axis points (PAP) your layouts may not have the same appearance as the illustrations. Also the layouts are for right-handed players.

Layout #3

FOR MAXIMUM CONTROL

-  Locate pin 1-3/4" from PAP
-  Utilize 1" pin buffer
-  Place KEY 5-1/2" from PAP

Sport Shot

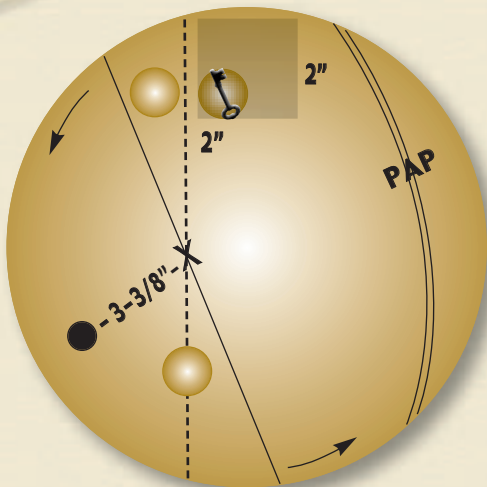


With a flat shape and very little taper, the **SPORT SHOT** is very challenging! On these demanding conditions, straightest is usually greatest!

Remember to flip or rotate to produce "mirror-image" for left-handed players.

Full Roller

- 🔑 Locate pin $3\text{-}3/8$ " from grip center at a 45° angle from center line in southwest direction.
- 🔑 Locate KEY inside shaded 2 " square box near ring finger
- 🔑 Use scale to determine static balance. If necessary, use extra hole.



PLEASE NOTE: Because all bowlers have different positive axis points (PAP) your layouts may not have the same appearance as the illustrations. Also the layouts are for right-handed players. Remember to flip or rotate to produce "mirror-image" for left-handed players.

KEY DRILLING GUIDE



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