On each of the four sides, apply moderate pressure while continuously moving the pad from the top to middle of the ball in an up and down motion. Keep the surface moist by spraying with water periodically throughout the resurfacing process.

**1000-grit Factory Finish**
1. 360-grit pad – Sand firmly for 30 seconds on all four sides.
2. 1000-grit pad – Sand lightly for 5 seconds on all four sides.

**2000-grit Factory Finish**
1. 360-grit pad – Sand firmly for 30 seconds on all four sides.
2. 2000-grit pad – Sand lightly for 10 seconds on all four sides.

**3000-grit Factory Finish**
1. 500-grit pad – Sand firmly for 30 seconds on all four sides.
2. 3000-grit pad – Sand lightly for 10 seconds on all four sides.

**4000-grit Factory Finish**
1. 500-grit pad – Sand firmly for 30 seconds on all four sides.
2. 2000-grit pad – Sand lightly for 10 seconds on all four sides.
3. 4000-grit pad – Sand lightly for 5 seconds on all four sides.

**1500-grit Polished Factory Finish**
1. 500-grit pad – Sand firmly for 30 seconds on all four sides.
2. 1000-grit pad – Sand lightly for 20 seconds on all four sides.
3. 2000-grit pad – Sand lightly for 20 seconds on all four sides.
4. 4000-grit pad – Sand lightly for 20 seconds on all four sides.
5. Storm® Step Two™ – Polish lightly for 15 seconds on each side.

Storm® recommends using the suggested cleaner/polish daily. In addition, Storm recommends touching up the surface with only the final step every 20 games and resurfacing completely every 30-50 games.

For best results, use a Storm Surface Factory or Surface Factory Pro™ machine to resurface your bowling ball.

**1000-grit Factory Finish**
1. Sand 500 setting – Set sanding time for two minutes.
2. Sand 1000 setting – Set sanding time for two minutes.

**2000-grit Factory Finish**
1. Sand 500 setting – Set sanding time for two minutes.
2. Sand 2000 setting – Set sanding time for three minutes.

**3000-grit Factory Finish**
1. Sand 500 setting – Set sanding time for two minutes.
2. Sand 3000 setting – Set sanding time for three minutes.

**4000-grit Factory Finish**
1. Sand 500 setting – Set sanding time for two minutes.
2. Sand 4000 setting – Set sanding time for three minutes.

**1500-grit Polished Factory Finish**
1. Sand 500 setting – Set sanding time for two minutes.
2. Sand 1000 setting – Set sanding time for two minutes.
3. Polish setting – Set polishing time for three minutes.

Storm® recommends using the suggested cleaner/polish daily. In addition, Storm recommends touching up the surface with only the final step every 20 games and resurfacing completely every 30-50 games.

For additional assistance, please contact the Storm Technical Department at tech@stormbowling.com or 800-369-4402.