

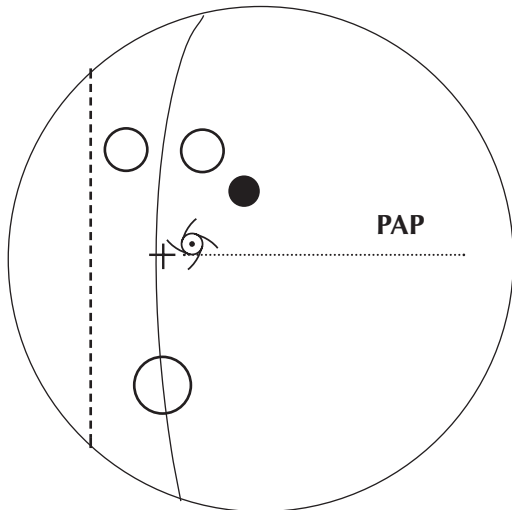


BASIC DRILLING INSTRUCTIONS

STORM LEGEND

- = Major Pin
- ⦿ = Center of Gravity (CG)
- PAP = Positive Axis Point
- ⊗ = Balance Hole
- - - - = Ball Track

The following layouts are for right-handed players. Remember to flip or rotate to produce "mirror-image" for left-handed players.

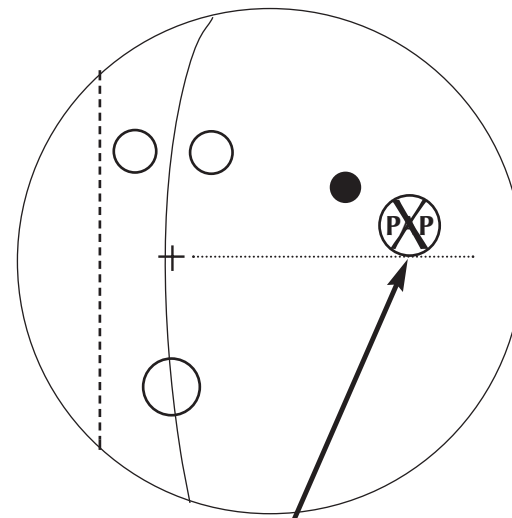
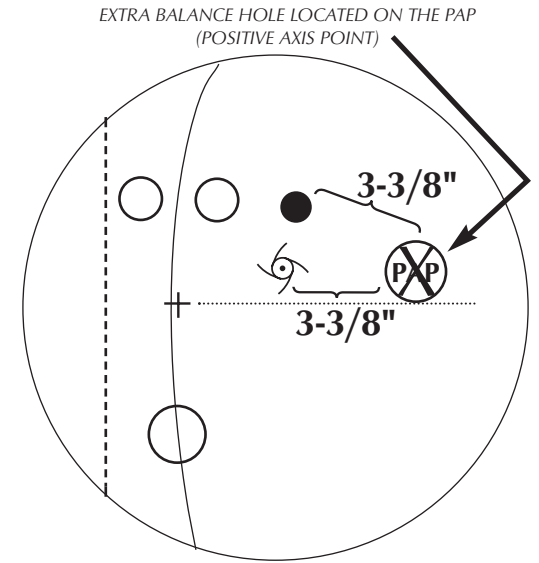


LAYOUT #1

- This layout is considered to be a standard "label" drill and will produce good length with a mild backend reaction.
- Place the center of gravity so as to balance 1/2 ounce positive and finger.
- Rotate ball so that the pin (if applicable) is located at 1:30 in relationship to the center of gravity.
- This layout will require no balance hole.

LAYOUT #2

- This drill pattern is known as a "leverage" drilling. This drilling provides medium length and maximum backend reaction.
- In this layout we place both the pin and center of gravity 3-3/8" from the positive axis point.
- Most often this drill pattern will require a balance hole to remove excess side weight.
- Place the balance hole on the PAP and remove excess side weight down to 1/2 ounce positive.



LAYOUT #3

- This drilling is referred to as "axis" weight. It provides early roll with a smooth, controllable backend.
- NOTE: Be sure to select a ball with less than three ounces of top weight!
- Place the center of gravity on the player's positive axis point.
- Rotate the ball so that the pin is located on the line between the PAP and finger holes.
- Place the balance hole on the PAP and remove excess side weight to less than one ounce. This will ensure the balance of the ball is within ABC specifications.